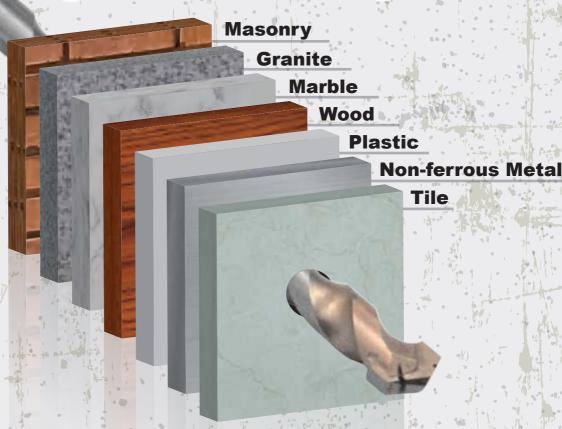


3773 SERIES QUALITY MPP+ Slotted-W tipped ★ Multi-purpose drill bit

## **Straight-shank Masonry Drill Bits**



## Percussion or rotary-only, the bit makes holes in almost all materials!

- 1 Special Slotted-W carbide tipped with diamond ground multi special angles.
- 2 Cylinder shank with millded U type of sprial flute.
- 3 U type of flute maximizes the dust-rejection rate in the stable drilling
- Special hardened steel blank guaratees that best durability to unify the carbide drilling life.
- **6** Fast spiral flute angle design to increase drilling efficiency in building material.
- **6** Vacuum soldering holds the best welding strength of those heavy duty drilling.
- Perfect clean holes and fast penetration, especially higher efficiency in various tiles, ceramics, porcelains.

## ZHEN JIANG HTT TOOL CO., LTD.



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## Engineered for drilling hard materials. Bits have a serrated carbide tip, which penetrates faster.

OLEK IHAI				•		•		
Diameter		Working	Overall		Diameter		Working	Overall
Point (inch)	Shank(inch)	Length (inch)	Length (inch)		Point (mm)	Shank(mm)	Length (mm)	Length (mm)
1/8"	1/8"	1 7/8"	3"		4	3.75	40	70
5/32"	3/16"	2 3/8"	4"		4	3.75	45	75
11/64"	11/64"	1 7/8"	3"		4	3.75	50	105
3/16"	3/16"	1 7/8"	3"		4	3.75	110	152
3/16"	3/16"	2 3/8"	4"	L-	4.5	3.75	40	70
3/16"	3/16"	4 1/2"	6"	è	4.5	3.75	45	75
3/16"	3/16"	6"	8"		4.5 5	3.75 4.5	50 45	85 85
					5	4.5	50	115
7/32"	1/4"	4"	6"		5	4.5	110	152
1/4"	1/4"	2 1/4"	4"	65	5.5	5.5	50	95
1/4"	1/4"	3 3/4"	6"		5.5	5.5	110	150
1/4"	1/4"	6"	8"		6	5.5	60	100
5/16"	1/4"	2 1/2"	4"		6	5.5	110	120
5/16"	1/4"	4"	6"		6.5	6	60	120
3/8"	3/8"	2 1/2"	4"		6.5	6	110	152
3/8"	3/8"	4"	6"		7	6.5	60	100
3/8"	3/8"	10"	12"	4	7	6.5	110	150
7/16"	3/8"	2"	4"		8	7.6	80	135
7/16"	3/8"	4"	6"		8	7.6	110	152
1/2"	3/8"	4"	6"		9	7.6	80	152
					10	9	80	120
9/16"	3/8"	4"	6"	P.	10 11	9.98	110 80	152 135
5/8"	1/2"	4"	6"		11	9.98	90	152
11/16"	1/2"	4"	6"		12	9.98	80	130
3/4"	1/2"	4"	6"		12	9.98	90	150
7/8"	1/2"	4"	6"		13	9.98	90	135
1"	1/2"	4"	6"		14	10	90	150
	Wat at I	-,	0.2	20				

Because of the differing densities of these materials, the number of holes may vary.

Slow drilling speeds are recommended, and in some cases, marble and granite may not be drillable with carbide tools.

Ø	Rotation speed rpm										
	Stone	Plastic	Steel 750N/mm²	Steel 1100N/mm²	Glass	Hard wood	Plywood				
4	2390	4775	1590	795	400	3000	3000				
6	1590	3185	1060	530	285	3000	3000				
8	1195	2385	800	400	220	3000	3000				
10	955	1910	640	320	170	3000	3000				
12	800	1590	530	265	140	1500	1500				
14	680	1365	455	225	125	1500	1500				
16	600	1195	400	200	110	1500	1500				

Drilling only in rotation exept for stone.